

**NUCOR**  
**BAR MILL-JEWETT**

Physical Address:  
8812 Hwy 79 West  
Jewett, TX 75846  
(903) 626-4461

Mail Address:  
POB 126  
Jewett, TX 75846  
Fax (903) 626-6293

January 17, 2014

Environmental Protection Agency  
Office of Enforcement and Compliance Assurance  
Office of Federal Activities  
International Compliance Assurance Division (2254A)  
1200 Pennsylvania Avenue, N.W.  
Washington, D.C. 20460


Re: 2013 Annual Hazardous Waste Export Report  
Nucor Steel – Texas  
EPA ID #: TXD071378582

Dear Sir or Madame:

In accordance with 40 C.F.R § 262.56, Nucor Steel – Texas is submitting its 2013 Annual Hazardous Waste Export Report.

Please contact me at (903) 626-4461 if you have any questions.

Sincerely,



Kim Pritchard  
Environmental Manager

Enclosure

cc: TCEQ  
Executive Director

received  
Jan 17/2014

## 2013 ANNUAL HAZARDOUS WASTE EXPORT REPORT

### 1. Exporter

EPA ID #: TXD071378582  
Name: Nucor Steel Company  
Site Address: 8812 Hwy 79 West  
Mail Address: PO Box 126  
City: Jewett  
State: Texas  
Zip Code: 75846

### 2. Calendar Year

Year: 2013

### 3. Consignee

Name: Zinc Nacional, S.A.  
Address: Serafín Peña 938 Sur, Adpo. Postal 3062  
Monterrey, N.L. Mexico 64000

### 4. Waste Information

Description: Emission control dust/sludge from the primary production of steel in electric furnaces

EPA Waste #: K061

DOT Info: Class 9, UN 3077, R.Q., Hazardous Waste, Solid, N.O.S.

Transporter(s): Union Pacific Railroad  
EPA ID#: NED001792910

Waste Shipped: 17,223.43 tons

# of Shipments: 176 railcar loads

### 5. Waste Reduction/Minimization Statement

Nucor continues to strive to reduce the amount of waste, either solid or hazardous, generated through its waste minimization program. The facility and its ancillary equipment are inspected often to insure compliance with all applicable State and Federal regulations, equipment is maintained and kept in good operating condition, and waste material is kept enclosed whenever possible. Due to the electric arc furnace process, the quantity of emission dust generated is dependent upon the amount of steel generated. However, Nucor continues to test and implement new technologies to reduce, minimize and recycle the waste generated.

Nucor has continued several waste minimization projects during 2013. These included better process control of the electric arc furnace to minimize the amount of material being generated as K061 as well as a recycling process for its drop-out box material to again minimize the amount and toxicity of K061 being generated. Nucor was able to keep the generation rate low at 32.56 Lbs K061/ton of steel cast in 2013. In 2012 the generation rate was 31 Lbs/ton. A slight increase between the last two years which Nucor believes is attributable to additional maintenance activities to improve the efficiency of the dust handling of the baghouse.

In addition, emission dust is sent off-site to the above facility for the purpose of recovering metals and other compounds for sale as primary products. The recovery processes are able to convert all of the emission control dust into viable commodities, eliminating disposal of material that is sent off-site for recovery. Recovery of the metals and other compounds preserves natural resources and reduces wastes generated from other industries (i.e., smelting operations).

#### 6. Certification

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Signature:  Date: 1/20/14

From: (903) 626-4461  
 RECEPTIONIST  
 NUCOR  
 P.O. BOX 126 - MAILING  
 8812 HWY 79 WEST - PHYSICAL  
 JEWETT, TX 75846

Origin ID: TYRA



Ship Date: 20JAN14  
 ActWgt: 1.0 LB  
 CAD: 5434779/NET3490

Delivery Address Bar Code



Ref # Kim Pritchard  
 Invoice #  
 PO #  
 Dept #

SHIP TO: (202) 564-4108

BILL SENDER

Office of Enforcement & Compliance  
 EPA - Intl Compliance Assur. Div.  
 1200 PENNSYLVANIA AVE NW RM 2254A

WASHINGTON, DC 20460

TUE - 21 JAN 10:30A  
 PRIORITY OVERNIGHT

TRK# 7976 7569 5768

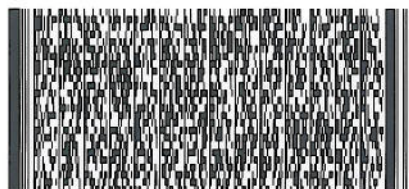
0201

**XC RDVA**

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*Handwritten signature/initials*